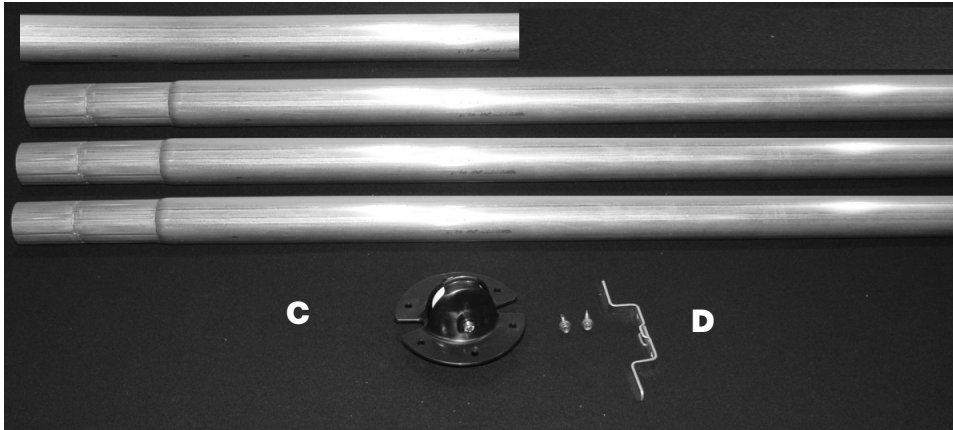


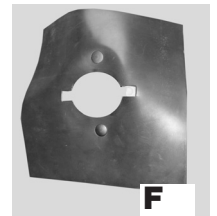
## 1.9" ROUND POLE

### WARNING!

# DO NOT ERECT POLE NEAR ELECTRICAL WIRES!



**A** IF ANY ITEMS ARE  
**DISCOVERED MISSING,**  
**CALL 1-800-764-8688**  
**B** DO NOT RETURN TO STORE.



#### PARTS LIST

**A: Top Pole Section (20" Straight Pole) (1)**

**C: Topper Pulley, Pulley Wheel, Nut, Bolt (1)**

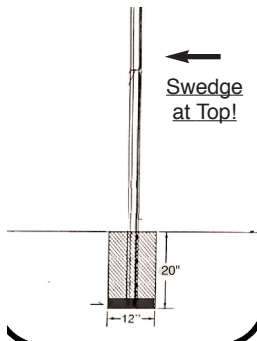
**E: 22 Ft. Nylon Rope (1)**

**B: Pole Sections (53 1/2" Swedged Pole) (3)**

**D. Rope Cleat (1)**

**F: Rain Guard with 2 Snaps(1)**

#### SITE PREPARATION



1. Determine site for pole, 30 to 40 feet from trees and other obstructions. Dig a 12-inch diameter hole, 20-inches deep. Pour 2 inches of concrete into the hole and allow to dry overnight. (If using the S&K SLEEVE, place the sleeve in the center of hole, plumb sleeve, fill hole outside of the sleeve with concrete or QuikCrete, following the product's instructions. The sleeve allows for removal of the pole when desired. After concrete sets, insert a SWEDGED Pole Section (B) into sleeve - the **SWEDGED PART OF POLE UP.** ) After concrete sets, insert a Swedged Pole Section (B) into center of the hole - the Swedged Part of Pole Up. Plumb pole section. Fill hole **OUTSIDE** of the POLE with concrete or QuikCrete - following product's directions. Allow concrete to harden completely.

Sleeve (optional) allows you to move the pole out of a hole so it can be used for other purposes, and in other locations ie. Flag Pole, Bird Feeder.

**Part: GS19 Black Sleeve**  
**Plastic Sleeve** by **S&K MANUFACTURING**

2. After concrete has completely hardened, add a swedged pole section (B) onto the top of the standing pole section.

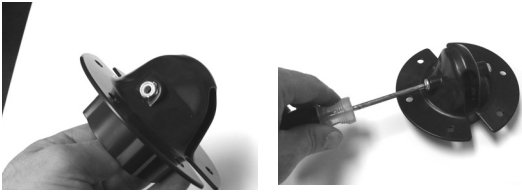


3. The Rope Cleat (D) can be screwed to the lower section of the pole. First line up the area where you want to attach your Rope Cleat, then use the provided self tapping screws to hold the Rope Cleat in place by screwing the screws in with an electric screw driver.

**Hint:** A stainless steel hose clamp can be added as an upgrade.



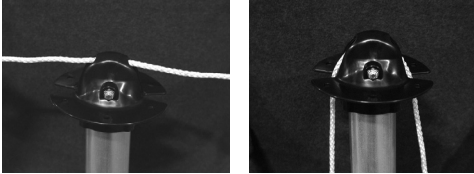
**CLAMP NOT INCLUDED**



4. Assemble the pulley by pushing the screw through the topper and pulley wheel, and screw into the accompanying nut until tight.



5. If adding an S&K American Barn, Great 8, or Heavenly Haven Purple Martin House/Barn to the pole, attach the Rain Guard to the pulley topper with two snap buttons - in the placement shown. Ensure the pole's rope slides through and lines up with the Guard's rope opening.



6. Run the rope around the Pulley on the Topper Pulley - until the rope is centered on the Topper Pulley.

Note: How rope runs through pulley top



7. On the ground, push the two remaining pole sections together, and place the Topper Pulley (C) over the unwedged section of the last two pole sections. The Topper Pulley (C) will snap into place on the Top Pole Section (A). Put on the ground next to your two standing pole sections.

IF USING AN S&K PRODUCT that slides over a round pole, (WARNING - MAKE SURE THE KNOTS ARE SECURELY FASTENED BELOW THE HOUSE OR GOURD RACK.) Slide the product over the two standing pole sections at this time.



8. Using a ladder and a helper, place the two remaining pole sections atop the standing sections.

9. Pull the knotted end of the rope under the house that is on the side of the rope cleat. When your house is at the top of the pole, wrap the rope around the Rope Cleat to hold the rope securely.

### Safety Tips:

Common sense must be used.

When high winds are expected, lower all products on your S&K Pole. This will not only protect your pole, but will also protect your bird house, flags, gourds or other items being used on your S&K Pole.

Plan ahead: Before erecting your pole, be sure trees will not grow close to it through the years.

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**SK  
&  
MANUFACTURING**

S&K Manufacturing, Inc.  
1001 Liberty Industrial Drive  
O'Fallon, Mo 63366  
www.skmfg.com  
1-800-764-8688  
Fax: 636-272-4044