

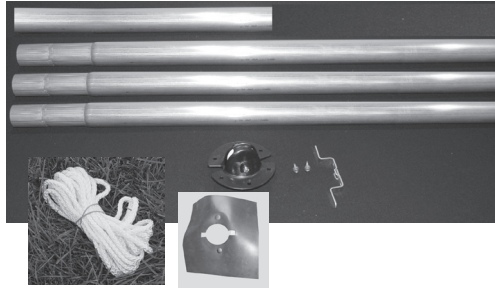
INSTRUCTIONS FOR INSTALLING YOUR NEW RP19 POLE

Revised 042011v1

WARNING: FOR YOUR SAFETY, DO NOT ERECT POLE NEAR ELECTRICAL WIRES IN THE AIR OR UNDER THE GROUND OR NEAR LARGE TREES.

ITEMS INCLUDED IN THIS PACKAGE:

- 3 - Swedge Pole Sections
- 1 - Top Pole Section
- 1 - 22-foot Nylon Rope
- 1 - Topper Pulley
- 1 - Pulley Wheel
- 1 - Nut & Bolt
- 1 - Rope Cleat
- 1 - Rain Guard
- 2 - Snaps



S&K Manufacturing, Inc.

1001 Liberty Industrial Dr.
O'Fallon, Missouri 63366
www.skmfg.com
1-800-764-8688

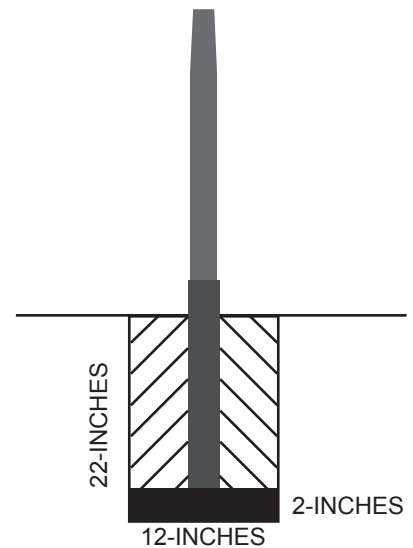
Expand your pole with additional pole sections. Pole sections can be purchased by calling S&K at 1-800-764-8688.

STEP 1:

Determine a site to assemble the pole. Keep pole away from power lines both above and below ground. Keep pole approximately 30 to 40-feet away from trees and other obstructions.

STEP 2:

After a safe location has been determined for raising your RP19 Pole, dig a hole approximately 22-inches deep and 12-inches in diameter. Create a 2-inch platform of concrete at the base of the hole. Let set for 1-hour. If using an S&K pole sleeve, place the pole sleeve in the center of the concrete platform and then insert one of the swedge pole sections into the pole sleeve. **MAKE SURE SWEDGE END OF POLE IS POINTING UP.** If no pole sleeve is being used, place one of the swedge pole sections in the middle of concrete platform and set plumb. **MAKE SURE SWEDGE END OF POLE IS POINTING UP.** Using one bag of 80lbs Quik-Krete, mix properly by following the instructions on the concrete container. Pour concrete mix into the hole. **DO NOT POUR CONCRETE IN CENTER OF POLE SLEEVE OR POLE.** Make sure pole is perfectly vertical/plumb before concrete is left to set and dry. Let concrete set for 24 hours before proceeding to step 3.



STEP 3:

After the concrete has set for at least 24-hours, insert another swedge pole section onto the top of the section already plumb from step 2.

STEP 4:

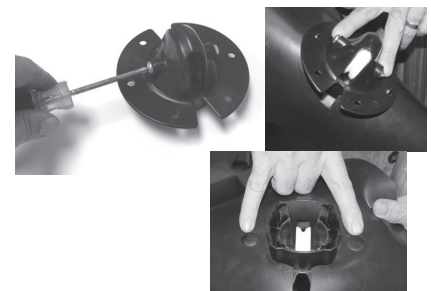
Align the Rope Cleat to a comfortable position onto the pole section from step 3. Firmly secure the Rope Cleat using the provided self-tapping screws. Self-tapping screws can be inserted using an electric screwdriver.



STEP 5:

Assemble the pulley by pushing the provided screw through the topper and pulley wheel. Screw the bolt into the accompanying nut until bolt is firmly hand-tightened. Then run the provided rope through the pulley topper until the rope is centered on the pulley topper.

TIP: If you are using an S&K Purple Martin House attach the included rain guard to the pulley topper by simply snapping it into place using the provided snaps. Line up the holes on the rain guard to the make sure the rope is able to slide through the rain guard's openings.



STEP 6:

Assemble the remaining pole sections on the ground by pushing them firmly together until the swedge part of each remaining piece is not visible. Place the pulley topper onto the TOP pole section (20-inch pole section). The Topper Pulley will snap into place

NOTE: DO NOT SKIP THIS STEP If you are using an S&K Gourd Rack or House that slides over a round pole, slide the product over the two standing pole sections at this time. Make sure the knots are securely fastened below the S&K House or Gourd Rack.

STEP 7:

Using a ladder and a helper, place the two (2) remaining pole sections on top of the standing sections. Make sure you have tied a secure knot under one side of the house or rack. Pull the non-knotted side of the rope until the house is raised at the desired height. Tie the rope off using the Rope Cleat.



Pole is not warranted against high winds, weather and acts of God.

SAFETY TIPS:

When high winds are expected:

Lower the contents on your pole. This will help protect your pole and all products being used on your RP19 pole.

Plan ahead:

Before erecting your pole, be sure you are clear of any power lines both above and below ground. Also make sure you are approximately 30 - 40-feet away from tall trees or other obstructions.

When lowering the contents on your pole.

protect your hands by wearing work or gardening gloves. Carefully unwrap the rope from the rope cleat. Gently lower the pole contents to desired height. **DO NOT DROP or RELEASE ROPE before it's properly tied back onto the rope cleat.**

**If Items are missing from this package, do not return it to the store.
Call S&K at 1-800-674-8688**